

ANGULAR HIGH CARBON STEEL SHOT - GRIT



GRIT HAVE NEXT DIMENSIONS :

	RANGE									
SEA	G 120	G 80	G 50	G 40	G 25	G 18	G 16	G 14	G 12	G 10
mm	0.13	0.18	0.4	0.5	0.7	1.0	1.2	1.4	1.7	2.0

TEHNICAL DATA:

HARDNESS HV,HRc	SPECIFIC WEIGHT	CHEMICAL STRUCTURE	MIKROSTRUCTURE
GH: 700 (60) GL: 570-710 (54-61) GM: 470-610 (47-56) GS: 390-530 (40-51)	7,4 Kg/dm ³	C=0,8-1.2 % Si=min 0,4 % Mn=0,35-1.2 % S=max 0,05 % P=max 0,05 %	BAINIT MARTENZIT

GRIT APPLICATION:

HARDNESSs	APPLICATION
GH	For sanding with compressed air. Achieving the optimal profile roughness. Retain the original form of sharp edges.
GL	To prepare the surface with high requirements in terms of cleanliness and roughness profile (enamelling, metallization ...). Do not retain the original form of sharp edges.
GM (GP) GS (GP)	To prepare surfaces before painting, removal of sand casting ... Do not retain the original form of sharp edges.

Packaging for transport - 25 kg bags on pallet 1000 kg.

Standards:

-SAE J444, SAE J827, SAE J1993, ISO 11124-3, DIN 8201-2, DIN 8201-3

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